



## Dye Sublimation 8 in 1 Heat Press

Directions below are an indication of what can be expected when pressing a Ceramicraft 11oz white Sublimation mug. Settings used are Start temp 180°C, End Temp 180°C and 270 seconds (medium pressure). It is always advisable to test your own heat press and find the best settings to suit.

### Preparation

1. Check the heat press in the machine against the sublimation blank to be pressed
2. If the heat mat requires changing, it is a simple process of removing the existing mat and bracket and replacing with the correct size/shape.
3. Attach the new heat pad to the power supply
4. Before commencing the pressing process check the pressure setting against pressing instructions

### Control Box Operation

1. Turn on machine. Switch at side of control panel - digital display will illuminate and begin flashing
2. Set **end temperature** by pressing the MODE button twice. Temperature display will flash and may be altered by using the +/- buttons
3. Set **Time** by pressing the MODE button again. Time display will flash and may be altered by using the +/- buttons
4. Press MODE button to return to the "current temperature"
5. To set the **start temperature** press the MODE button once. Temperature display will flash and may be altered by using the +/- buttons. (start temp is always set lower or the same as the end temp)
6. Press MODE two more times to review the end temperature and time
7. Return to the "current temperature"
8. Temperature will slowly rise and begin beeping when ready to place mug in press
9. Insert mug and clamp press
10. Time will begin to count down
11. Once finished, release mug and allow to cool

### Heater sizes:

- Straight-Shaped Mugs 5-10oz: 5-7.5cm
- Straight-Shaped Mugs 11-22oz : 7.5-9cm
- Cone-Shaped Latte Mug 12 oz: 9\*H9.8cm
- Cone-Shaped Latte Mug 17oz: 8.8\*H14.9cm
- Round Press 12cm for 7.5" Plate
- Round Press 15cm for 10" Plate
- Flat Press Plate 30\*38cm
- Cap press 14\*8.5cm

**Voltage:** 240V

**Plug:** 10amp

**Weight:** 27kg